

Customer details	
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Customer code		Contact	
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- MACHINE

Model		Manufacturer	
Type of operation		Table speed (mm/min)	
Max speed machine spindle			

- WORKPIECE

Sizes		Type of material	*
Heat treatment		Requested finishing	
Requested tolerances		Material hardness	

- WHEEL PRESENTLY USED

Supplier	*	Specification	*
Wheel shape and sizes (D x S x X x F)	*	Wheel speed (m/sec.)	*
Year consumption (estimated)			

- COOLANT

Type of coolant		Oil concentration (%)	
Pump capacity		Coolant maximum pressure	
Cleaning maximum pressure		Supplier	

- WORKING PARAMETERS

Total stock removal		Depth infeed per pass (roughing)	
Total cycle time		Depth infeed per pass (finishing)	
Grinding time			

- DRESSING TOOL

Type of tool	*	Tool diameter/ carats	
Dressing speed		Wheel speed/ Dressing tool speed	
Dressing depth	*	No. of pieces per dressing cycle	

NOTES

Signature: _____ Agent code: _____

Date: _____